

*FIG. 1*



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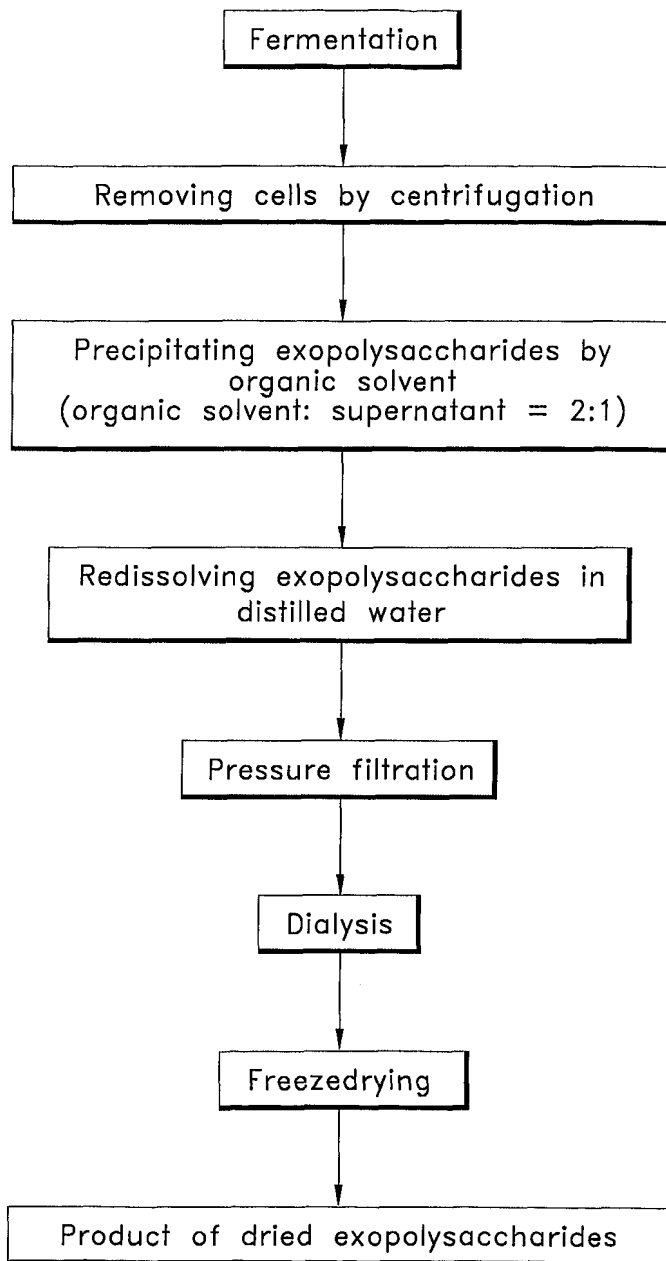
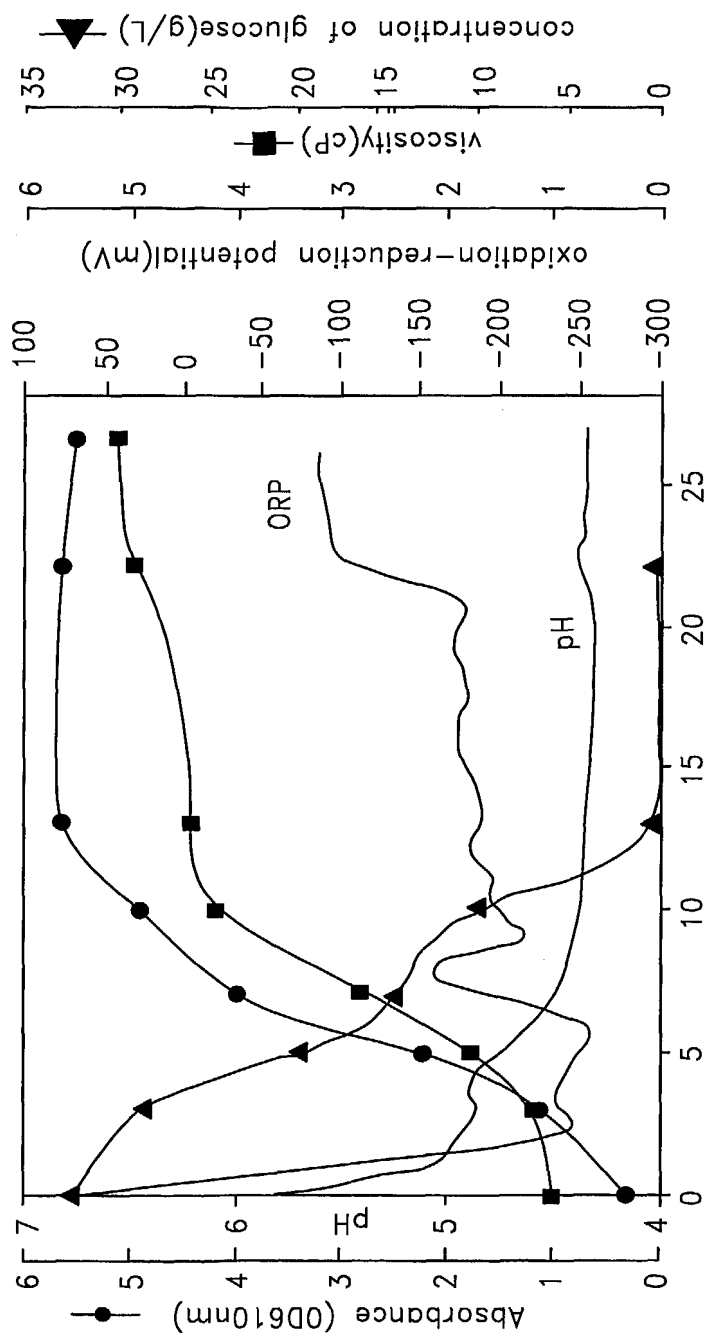


FIG. 2



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Culture Time(hours)

(●:Cell Density ▲:Concentration of glucose ■:Viscosity)

FIG. 3



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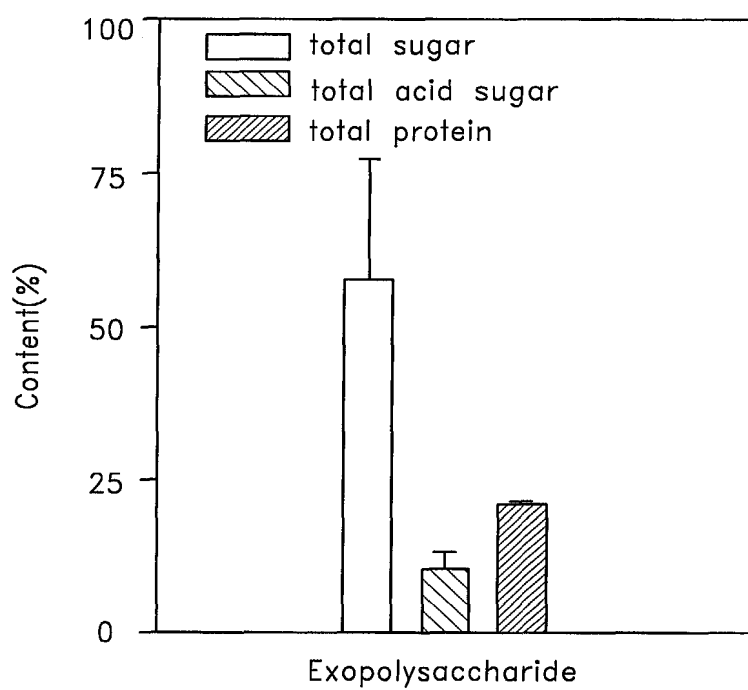


FIG. 4

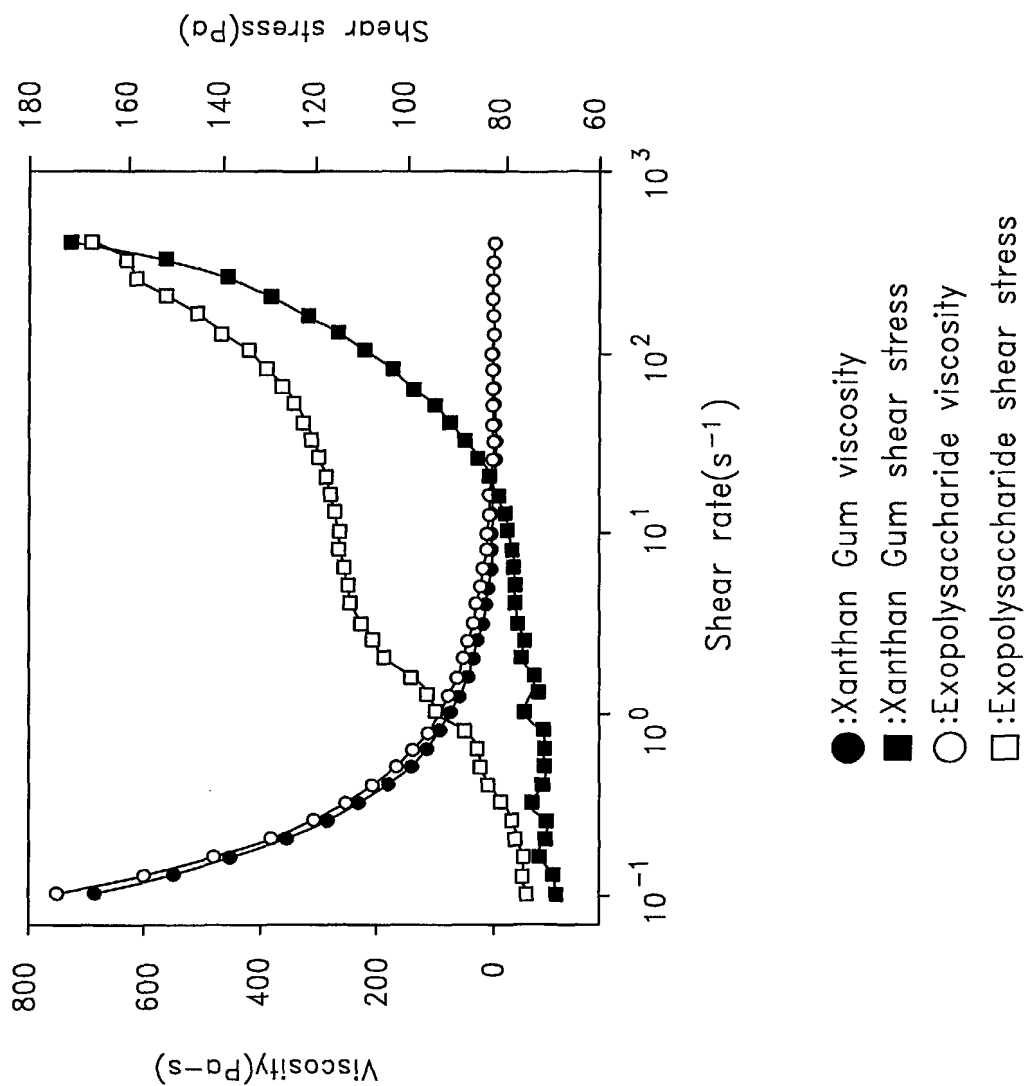


FIG. 5



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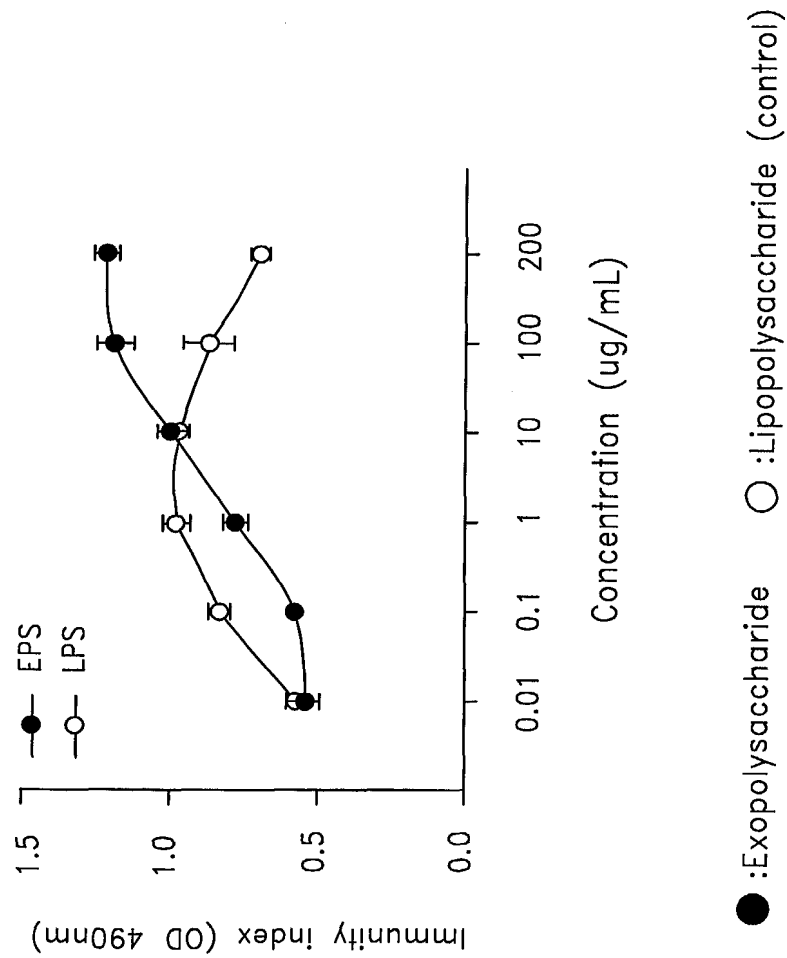


FIG. 6



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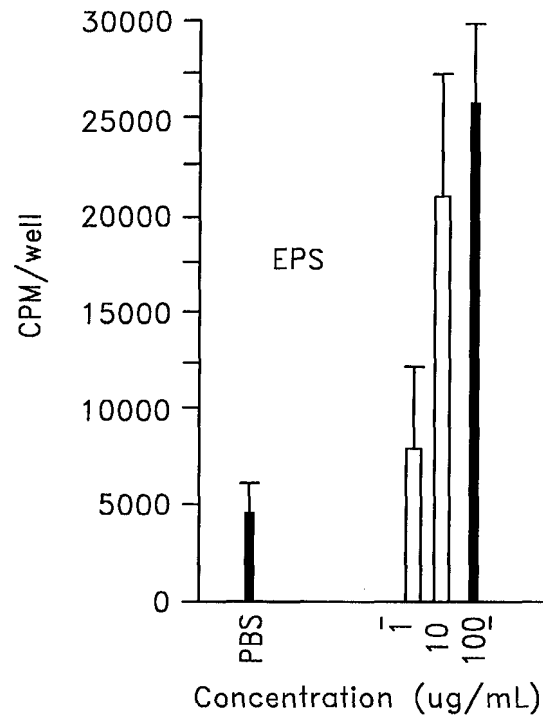


FIG. 7

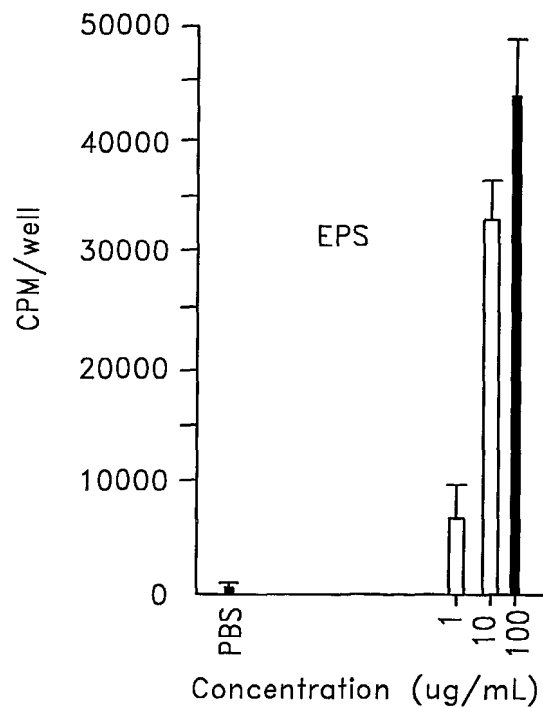


FIG. 8

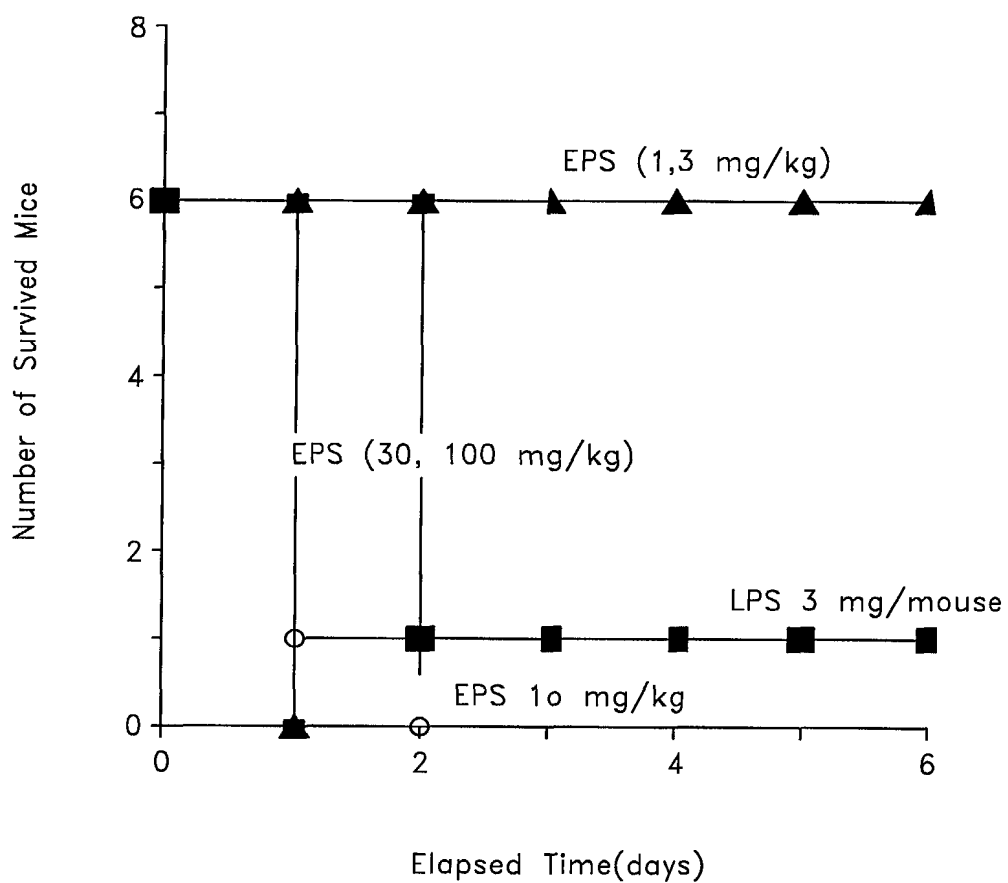


FIG. 9





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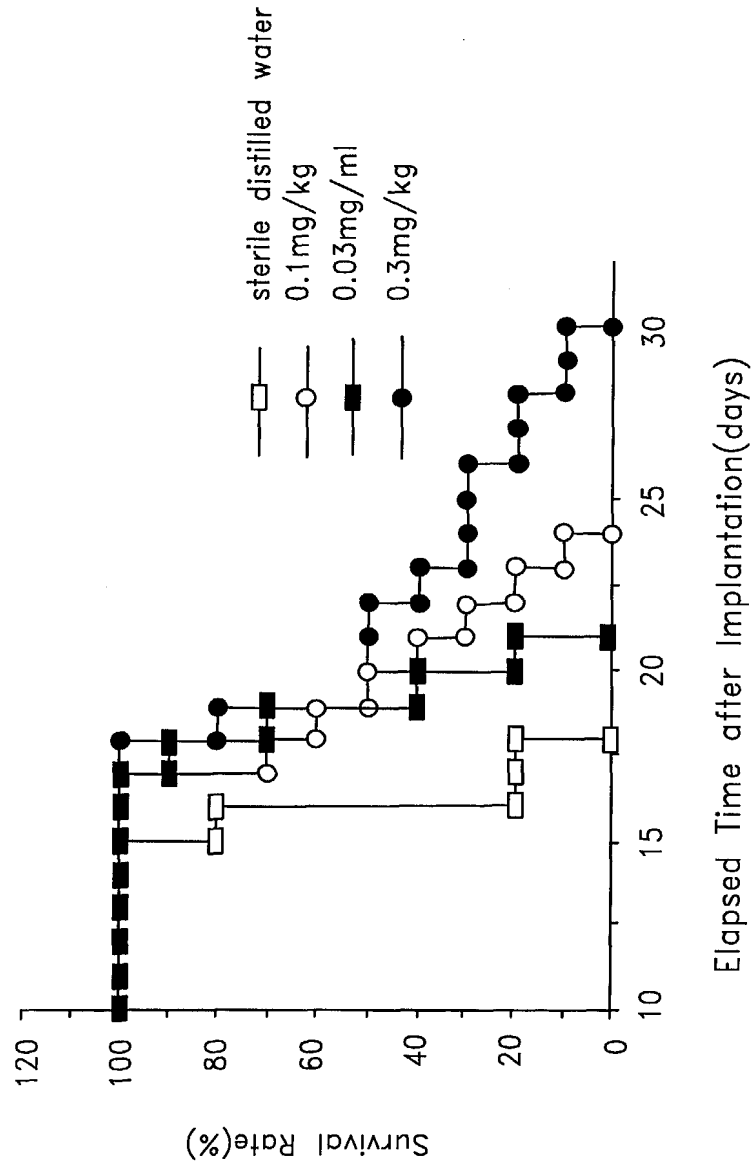
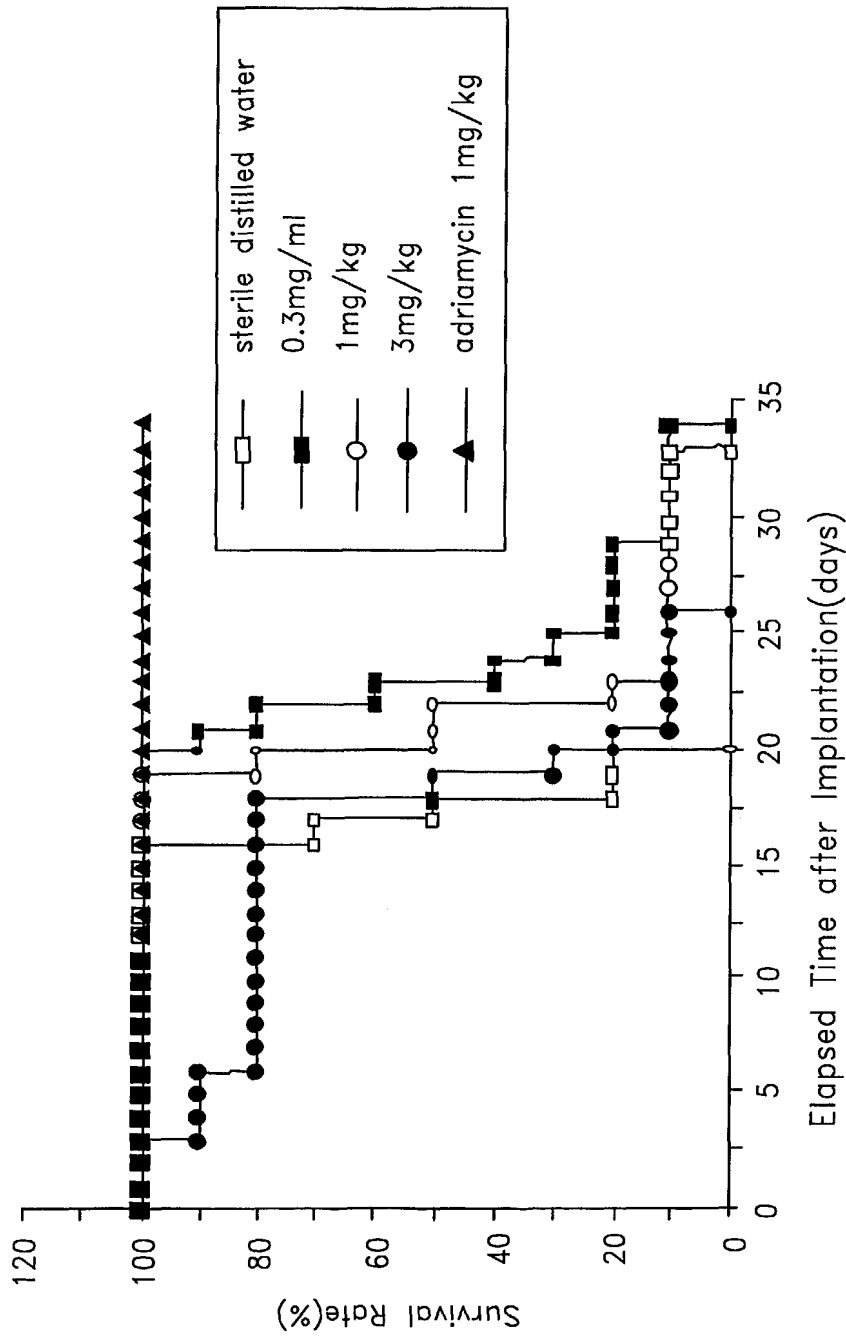


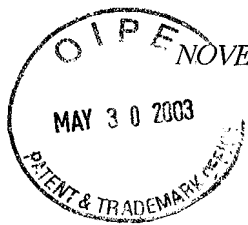
FIG. 10A



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FIG. 10B





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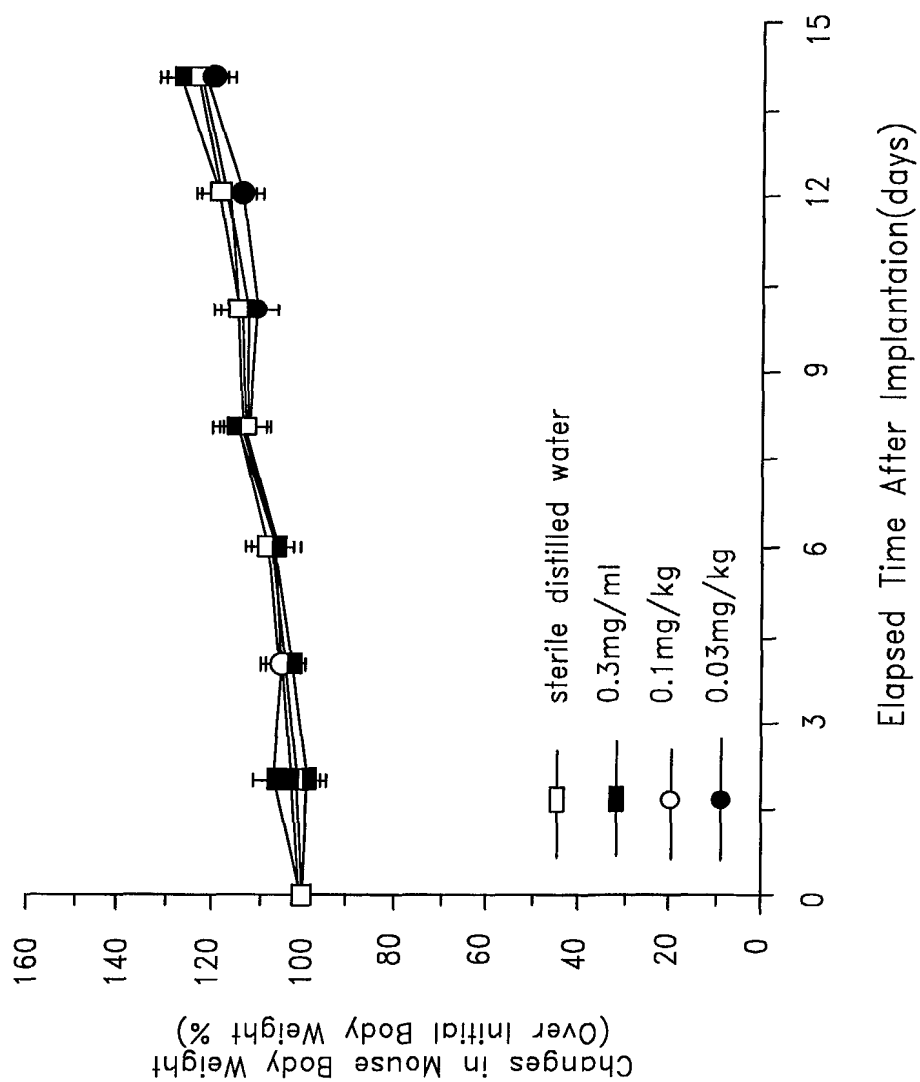
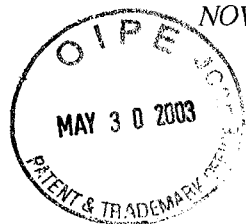


FIG. 11A



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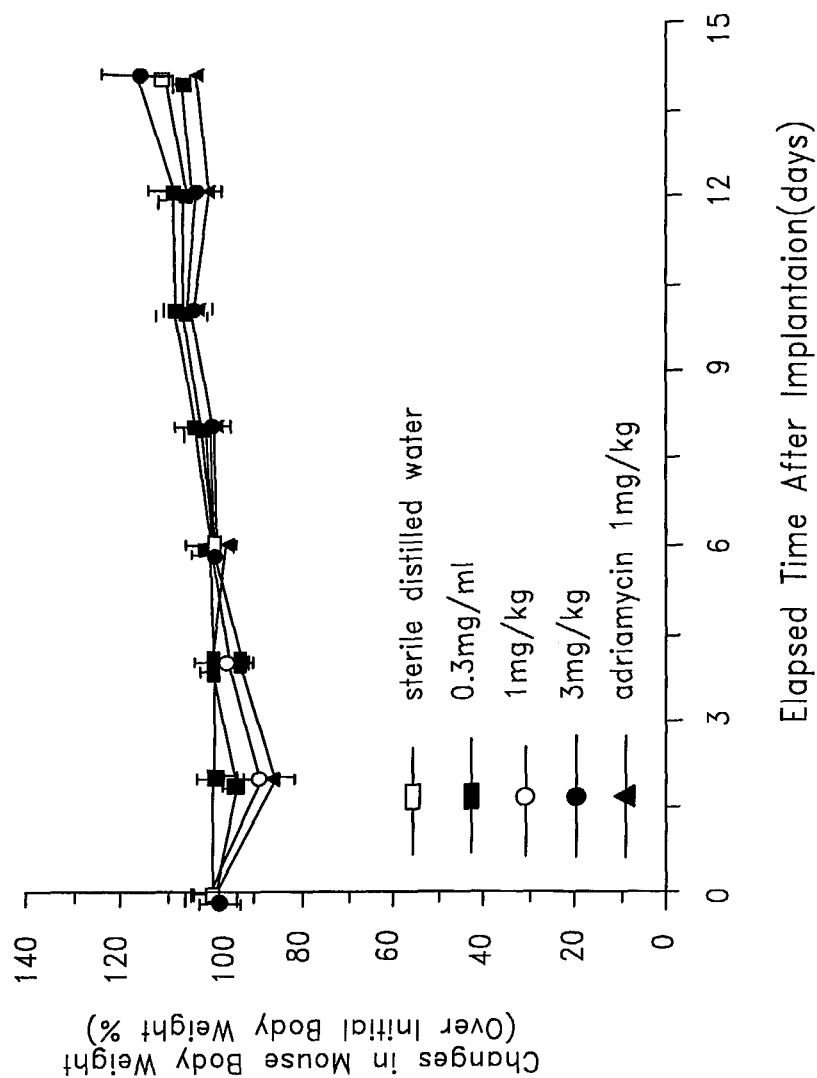


FIG. 11B